



THE COMPANY

Varem's operations currently take place in the plants in Bovolenta, where it has its registered office, and in Limena.

In the two Bovolenta plants small tanks are produced and membranes are molded, and it is here that the logistics department is located, with a warehouse from which all products are shipped.

The plants in Limena contain the Management offices, the R&D laboratories, the tooling department and it is here that all other products are manufactured; the offices for the design and prototyping of new products and production lines are also located here.

THE ORIGINS OF SUCCESS

Varem's history is firmly and closely linked, as origins, territoriality and company culture, to the north-east of Italy. In the post-war period, the economy and industrial development of this geographical area of the country exploded tumultuously and exponentially, thanks to the renunciation, hard work, creativity, spirit and courage to enter into business of the tireless Veneto people.

It was in this context that Luigino Benettolo founded Varem, helping to make Veneto one of the most highly industrialized areas in the world, promoting and raising the awareness of "Made in Italy" throughout the world as synonym of quality, reliability and cutting edge technology.

First as forerunner and then as leader in the field of expansion vessel and autoclave manufacture, Varem has always remained coherent with its origins, constantly strengthening its leadership position over time and simultaneously setting the standard for competitors and for the market.







10 HOT POTABLE WATER MULTIFUNCTION LINE

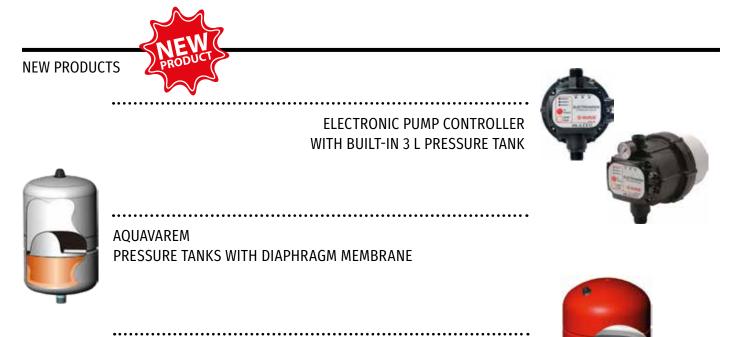




29 ACCESSORIES AND SPARE PARTS







STARVAREM DIAPHRAGM EXPANSION VESSELS FOR HEATING SYSTEMS





The expansion vessel for heating systems makes available the volume for water dilation due to temperature increments, and keeps the system safe to dangerous pressure variations.

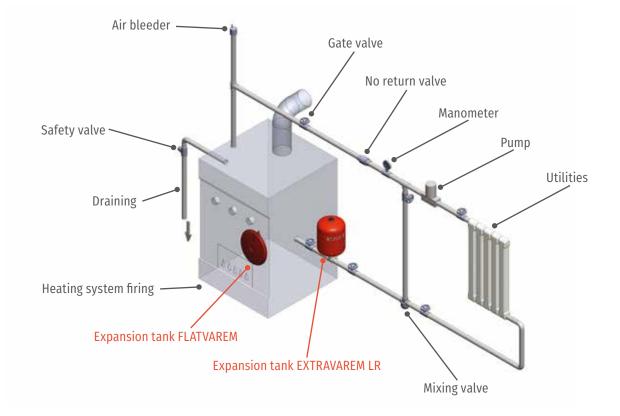
The working of the expansion vessels is more important during system startup, when water temperature rises very quickly.

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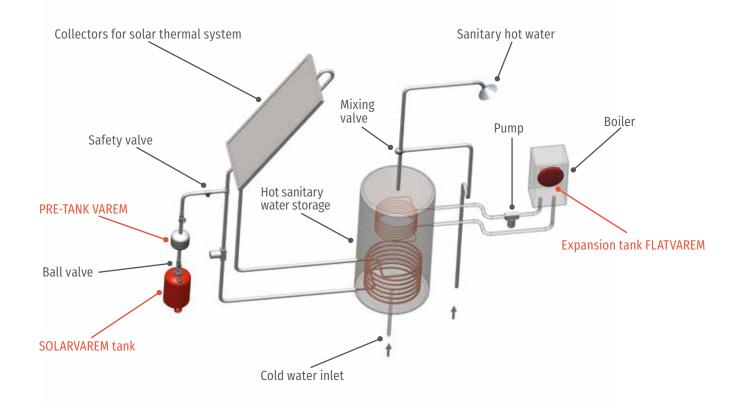




SCHEME OF A HEATING SYSTEM



SCHEME OF A SOLAR SYSTEM







EXPANSION VESSELS FOR HEATING SYSTEMS

- Galvanized carbon steel flange up to 400 L, coated from 500 lt to 1000 L
- Pre charge pressure 1.5 bar
- Red color

EXTRAVAREM LR CE -10 +99 °C

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
R1005231CS000000	5*	6	3/4"	160x325	0.019	210
R1008231CS000000	8*	6	3/4"	200x330	0.031	144
UR012231CS000000	12	6	3/4"	270x310	0.024	84
UR018231CS000000	18	6	3/4"	270x415	0.034	56
UR025231CS000000	25	6	3/4"	290x460	0.041	63
UR040231CS000000	40	5	3/4"	320x580	0.068	36

Fixed membrane, crimped flange

STARVAREM 70/120 °C

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
UR0352E1CS000000	35	6	3/4"	320X500	0.051	42
UR0502E1CS000000	50	6	3/4"	380X555	0.079	25
UR0803E1CS000000	80	6	1"	450X635	0.129	20
UR1003E1CS000000	100	6	1"	450X715	0.145	15
UR1503E1CS000000	150	6	1"	450X950	0.192	8

Diaphragm membrane Side connection for 35-50 lt

MAXIVAREM LR CE -10 +99 °C

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
UR035231CS000000	35	5	3/4"	320X525	0.064	42
UR050271CS000000	50	6	3/4"	380X620	0.104	25
UR060371CS000000	60	6	1"	380X670	0.116	25
UR080371CS000000	80	6	1"	450X650	0.135	20
UR100371CS000000	100	6	1"	450X730	0.173	15
UR150471CS000000	150	6	1"1⁄2	554X810	0.265	8
UR200471CS000000	200	6	1"1⁄2	554X988	0.324	8
UR250471CS000000	250	6	1"1⁄2	624X1006	0.423	6
UR300471CS000000	300	6	1"1⁄2	624X1160	0.481	6
UR400471CS000000	400	6	1"1⁄2	624X1520	0.77	6
UR500471CS000000	500	6	1"1⁄2	790X1250	1.126	1
UR600471CS000000	600	6	1"1/2	790X1525	1.349	1
UR700471CS000000	700	6	1"1/2	790X1635	1.438	1
URN10H61CS000000	1000	6	2"	930X1913	2.2	1

Replaceable membrane, screwed flange from 50 lt





EXPANSION VESSELS FOR SOLAR SYSTEMS

 Membrane resistant to peaks of 130° Pre charge pressure 2.5 bar

SOLARVAREM CE -10 +130 °C

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
R80052**S4000000	5*	**	3/4"	160x325	0.020	210
R80082**S4000000	8	**	3/4"	200x330	0.031	144
R80122**S4000000	12	**	3/4"	270x310	0.024	84
R80182**S4000000	18	**	3/4"	270x415	0.034	56
R80252**S4000000	25	**	3/4"	290x460	0.041	63
R80402**S4000000	40	**	3/4"	320x580	0.066	36

**Configurations: 41. stainless steel crimped flange, fixed membrane, red color, max pressure 8 bar 43. stainless steel crimped flange, fixed membrane, white color, max pressure 8 bar

81. stainless steel screwed flange, replaceable membrane, red color, max pressure 10 bar

SOLARVAREM CE -10 +130 °C

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
R8050281S4000000	50	10	3/4"	380x620	0.104	25
R8060281S4000000	60	10	3/4"	380x670	0.116	25
R8080281S4000000	80	10	3/4"	450x650	0.135	20
R8100381S4000000	100	10	1"	450x730	0.173	15
R8150481S4000000	150	10	1"1⁄2	554x810	0.265	8
 R8200481S4000000	200	10	1"1⁄2	554x988	0.324	8
R8300481S4000000	300	10	1"1⁄2	624x1160	0.481	6
R8500481S4000000	500	8	1"1⁄2	790x1250	1.126	1

Stainless steel screwed flange, replaceable membrane, red color

SOLARVAREM CE for oil -10 +	60°C						
	Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
		L	bar	inch	mm	m ³	n.
	R8005241S4019000	5*	8	3/4"	160x325	0.020	210
	R8008241S4019000	8*	8	3/4"	200x330	0.031	144
	R8012241S4019000	12	8	3/4"	270x310	0.024	84
	R8018241S4019000	18	8	3/4"	270x415	0.034	56
	R8025241S4019000	25	8	3/4"	290x460	0.066	63

Fixed membrane, suitable for oil, max temperature 60°C Stainless steel flange, precharge pressure 2.5 bar 2 L. available on demand *CE mark not applyable for 5 and 8 l tanks

SOLAR PRE-TANK

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
RX 012	12	10	3/4"	270x320	0.032	84
RX 018	18	10	3/4"	270x450	0.042	56

Steel tank with double connections (M/F) for decreasing the temperature in the solar systems

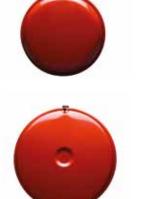




FLAT AND OVAL EXPANSION VESSELS FOR BOILERS

- Diaphragm fix membrane
- Pre charge pressure 1 bar
- Red color

FLATVAREM -10 +99 °C



Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/box
	L	bar	inch	mm	m ³	n.
C200623100000000	6	3	3/4"	325x103	0.052	4
C200823100000000	8	3	3/4"	325x128	0.060	4
C201023100000000	10	3	3/4"	325x136	0.067	4
C201223100000000	12	3	3/4"	325x160	0.074	4
C1005931B0000000	5	3	3/8"	385x76	0.078	6
C100623100000000	6	3	3/4"	385x86	0.078	5
C100723100000000	7	3	3/4"	385x92	0.078	5
C100823100000000	8	3	3/4"	385x103	0.088	5
C101023100000000	10	3	3/4"	385x110	0.095	5
C101223100000000	12	3	3/4"	385x142	0.092	4
C101423100000000	14	3	3/4"	385x160	0.097	4
C101823100000000	18	3	3/4"	385x190	0.033	1

FLATVAREM -10 +99 °C

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/box
	L	bar	inch	mm	m ³	n.
C600793100000000	7	3	3/8"	203x504x66	0.08	2
C600893100000000	8	3	3/8"	203x504x74	0.09	2
C601093100000000	10	3	3/8"	203x504x107	0.09	1
C601223100000000	12	3	3/4"	203x504x116	0.09	1

Connection 1/4", 3/8", 1/2", 3/4" radial or axial can be available upon request

FRAVAREM LR -10 +99 °C	OVAL SHAPE EXPANSION VESSELS									
	fix membrane tanks, galvanised steel flange									
100 C	Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/box			
		L	bar	inch	mm	m ³	n.			
	C7007231CSG00000	7.5	4	3/4"	110x493x192	0.08	144			
	C7010231CS000000	10	4	3/4"	110x633x192	0.08	56			

HOT POTABLE WATER MULTIFUNCTION LINE

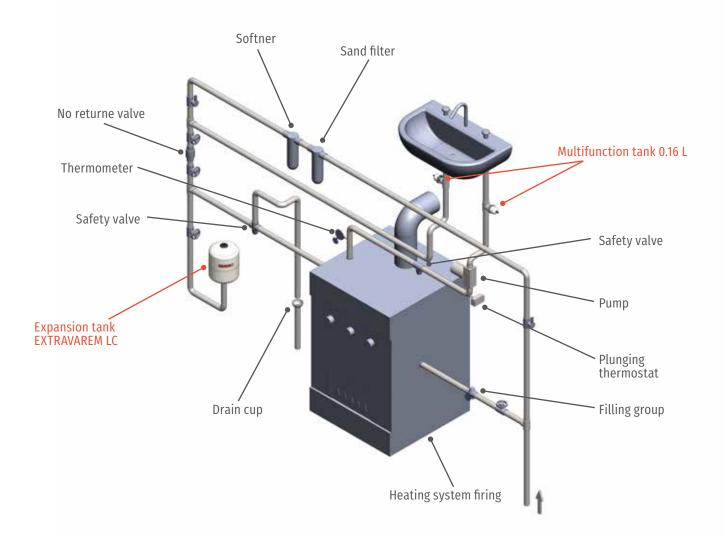
The expansion vessels of the Varem LC Multifunction line are used in the domestic hot water systems or as water hammer arrester.

The LC expansion vessels protect the system against the thermal dilation of the water in the heating systems and against water hammer.

They work as hydraulic flywheel too. Being designed for potable water, they contain a membrane with certification of potability.



SCHEME OF UTILIZATION FOR DOMESTIC HOT WATER AND AS WATER HAMMER ARRESTER









MULTIFUNCTION EXPANSION VESSELS

- Stainless steel steel flange
- White color (blue over 60 L)
- CE Mark (not applyable up to 5 L)

EXTRAVAREM	1 LC -10 +99 °C		Use: hot and cold potable water							
*		Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet		
			L	bar	inch	mm	m ³	n.		
	1000	C7002823S4000000	2	8	1/2"	82x120x325	0.008	210		
		C7003823S4000000	3	8	1/2"	82x120x475	0.010	144		
		C7004823GS400000	4	8	1/2"	82x120x652	0.010	84		
		C4025823S4000000	2.5	10	1/2"	125x291	0.008	-		
		C4003823S4000000	3	10	1/2"	125x348	0.010	-		
	-H-	C4004823S4000000	4	10	1/2"	125x427	0.010	-		

Fixed membrane, crimped flange Pre-charge pressure 3.5 bar

EXTRAVAREM LC CE

-10 +99 °C

Use: heating systems, boilers, pumps, hot potable water, water hammer arresting

	Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
		L	bar	inch	mm	m ³	n.
	R1016823S4000000	0.16	15	1/2"	65x105	0.035	1480
3	R1002823S4000000	2	10	1/2"	125x237	0.050	576
	R1005223S4000000	5	8	3/4"	160x325	0.020	210
	R1008223S4000000	8	8	3/4"	200x330	0.031	144
	R1012223S4000000	12	8	3/4"	270x310	0.024	84
	R1018223S4000000	18	8	3/4"	270x415	0.034	56
1	S2024263S4000000	24*	8	3/4"	351x347	0.041	54
	R1025223S4000000	25	8	3/4"	290x460	0.044	63
	R1040223S4000000	40	8	3/4"	320x580	0.080	36

Fixed membrane, crimped flange Pre charge pressure 3.5 bar R1016823S4000000: 10 pieces in one cartonbox R1002823S4000000: 6 pieces in one cartonbox *S2024263S4000000: bolted flange Replaceable membrane



MAXIVAREM LC CE -10 +99 °C

Use: heating systems, boilers, pumps, hot potable water, water hammer arresting

	Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
		L	bar	inch	mm	m ³	n.
	UC050362S4000000	50	10	1"	380x620	0.104	25
	UC060362S4000000	60	10	1"	380x670	0.112	20
	UC080362S4000000	80	10	1"	450x650	0.135	20
	UC100362S4000000	100	10	1"	450x730	0.173	15
	UC150462S4000000	150	10	1"1/2	554x810	0.265	8
	UC200462S4000000	200	10	1"1/2	554x988	0.324	8
~	UC250462S4000000	250	10	1"1/2	624x1006	0.423	6
	UC300462S4000000	300	10	1"1/2	624x1160	0.481	6
	UC400462S4000000	400	10	1"1/2	624x1520	0.771	6

Replaceable membrane, screwed flange Pre charge pressure 2 bar



MULTIFUNCTION EXPANSION VESSELS FOR HOT POTABLE WATER - DVGW

Membrane pressure tanks for potable water with DVGW circulating valve



EXTRAVAREM LC -10 +85 °C

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
R100822OS4DVGW00	8	10	3/4"	200x337	0.031	144
R101222OS4DVGW00	12	10	3/4"	270x310	0.024	84
R101222OS4DVGW00	18	10	3/4"	270x415	0.034	56
R102522OS4DVGW00	25	10	3/4"	290x460	0.044	63

Stainless steel flange, fixed butyl membrane, blue colour RAL5010, precharge pressure 3.5 bar Certificate no. NW-0411CQ0098

INTERVAREM LS -10 +85 °C

	Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
		L	bar	inch	mm	m ³	n.
	S200826OS4DVGW00	8	10	3/4"	200x348	0.015	144
	S201226OS4DVGW00	12	10	3/4"	270x308	0.024	84
	S201226OS4DVGW00	18	10	3/4"	270x415	0.031	63
*	S202526OS4DVGW00	25	10	3/4"	290x472	0.041	63

Stainless steel flange, replaceable butyl membrane, blue colour RAL5010, precharge pressure 3.5 bar Certificate no. NW-0411CQ0099



DVGW approved circulating valve

DVGW CERTIFICATES

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Se water line

The pressure tanks of Varem LS line are a basic element for long lasting and efficiency of a potable water distribution system. The pressure tank stores the pressurized water of the booster systems working as hydrodynamic flywheel during drawing. This application reduces the ON/OEF switching frequency of the booster system. A pressure switch adjusts the internal pressure and activates the pump only if the water pressure in the tank is lower than the minimum required.

Switching on, the pump loads the storage tank again.





ELECTRONIC PUMP CONTROLLER WITH BUILT-IN 3 L PRESSURE TANK

TECHNICAL FEATURES

- Butyl membrane
- T. max 50 °C
- P. max 10 bar
- IP65
- 1" male connection

PROTECTION AGAINST

- Dry running
- water hammer
- overpressure
- frequent pump start-up

3 RESTART PRESSURES

	Preload	1.5 bar (factory setup)	2 bar	2.5 bar
	– P minimum 1	1.4	1.8	2.3
-	P minimum 2	2	2.5	3
	– P minimum 3	2.6	3.2	4
	P max	4.3	5	6
	TYPICAL APPLICATIONS	Jet centrifugal and peripheral pumps	Submersible pumps up to 5 bar	Submersible pumps up to 6 bar

Standard Code	Model
EV003363PL220B00	Basic 12A (single restart pressure)
EV003363PL220000	STANDARD 12A
EV003363PL220C01	STANDARD 12A with cables (not cabled)
EV003363PL22M000	PLUS 12A with gauge
EV003363PL22MC01	PLUS 12A with gauge and cables (not cabled)
EV003363PL26M000	TOP 16A with gauge
EV003363PL26MC01	TOP 16A with gauge and cables (not cabled)



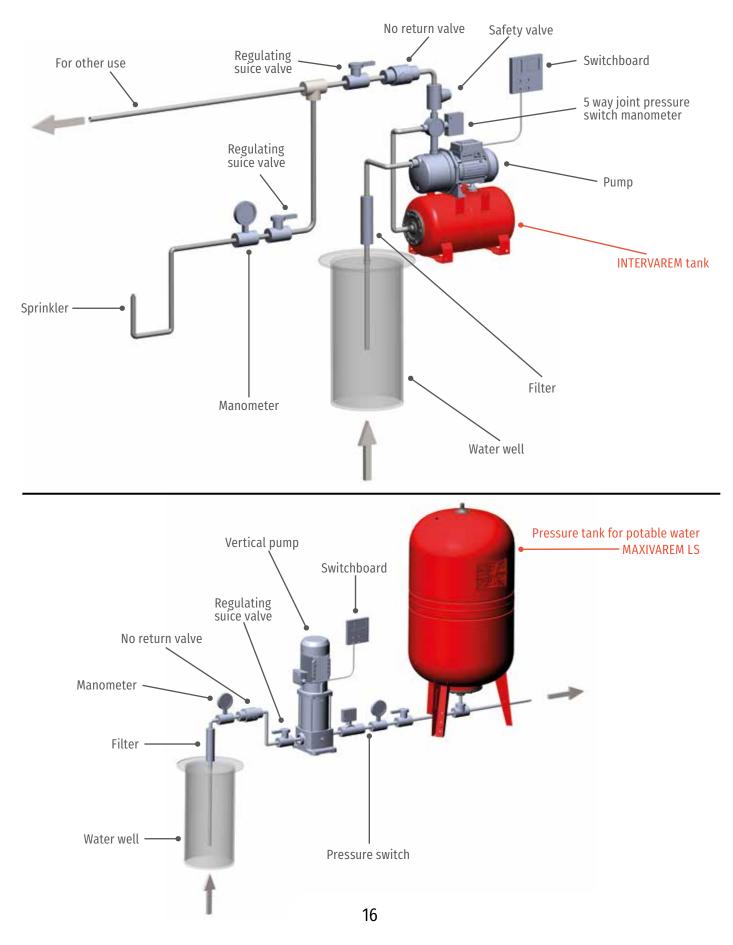








SCHEME OF A BOOSTER SYSTEM WITH PRESSURE TANK





AQUAVAREM

PRESSURE TANKS WITH DIAPHRAGM MEMBRANE

- Maintenance free
- Butyl diaphragm
- Synthetic internal soft liner
- High resistance painting
- Stainless steel connection
- Precharge pressure 2 bar



Aquavarem line from 8 to 280 liters. The Aquavarem tanks have a diaphragm membrane for potable water and an internal protection so that they can be used as pressure tanks for water booster systems and hot potable water.

AQUAVAREM -10 +99 °C

Standard Code	Capacity	Max. pressure	Connection	Dimen	sions	Packaging	Qtà/pallet
	L	bar	inch	m	ım	m ³	n.
		VEI	RTICAL				
UD0083FUS4000000	8	8	1"	200	300	0.016	144
UD0192FUS4000000	19	10	3/4"	250	450	0.024	70
UD0193FUS4000000	19	10	1"	250	450	0.024	70
UD0193FUS416B000	19	16	1"	250	450	0.024	70
UD0242FUS4000000	24	10	3/4"	290	460	0.040	63
UD0243FUS4000000	24	10	1"	290	460	0.040	63
UD0402FUS4000000	40	10	3/4"	380	360	0.062	36
UD0403FUS4000000	40	10	1"	380	460	0.066	36
UD0603FUS4000000	60	10	1"	380	780	0.131	15
UD1003FUS4000000	100	10	1"	450	840	0.200	15
UD1403FUS4000000	140	10	1"	450	1070	0.340	8
UD2003FUS4000000	200	10	1"	554	1150	0.407	8
UD2803FUS4000000	280	10	1"	624	1250	0.596	6
		HOR	IZONTAL				
UD0203FUS40BP000	20	10	1"	280	490	0.038	56
UD0613FUS4000000	60	10	1"	430	670	0.131	20
UD1013FUS4000000	100	10	1"	485	760	0.200	15

WATER LINE









WATER LINE VERTICAL

- Vertical multifunction water tanks
- Replaceable membrane
- Available with galvanised or painted flange
- Red color (blue colour available on demand)
- Pre-charge pressure 2 bar

INTERVAREM LS CE -10 +99 °C **IDROVAREM CE**

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
S2005361CS000000	5	8	1"	160x332	0.010	210
S2008361CS000000*	8	8	1"	200x348	0.015	144
S2012361CS000000*	12	8	1"	270x308	0.024	84
S2019361CS000000*	19	8	1"	270x415	0.031	63
S2020361CS000000	20	8	1"	250x500	0.038	56
E10243D1CS0SE000	24	8	1"	351X358	0.045	54
S2024361CS000000*	24	8	1"	351x358	0.045	54
S2025361CS000000*	25	8	1"	290x472	0.041	63
S2040361CS000000*	40	8	1"	320x595	0.066	36

AVAILABLE WITH S/S FLANGE ON DEMAND BLUE COLOR UPON REQUEST * Available version in white color, s/s flange and 3.5 bar pre-charge * Connection ¾" available upon request

MAXIVAREM LS CE



Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
	L	bar	inch	mm	m ³	n.
US050361CS000000	50	10	1"	379x759	0.126	15
US060361CS000000	60	10	1"	379x825	0.131	15
US080361CS000000	80	10	1"	450x789	0.170	15
US100361CS000000	100	10	1"	450x910	0.200	15
US150461CS000000	150	10	1"1/2	554x1040	0.340	8
US200461CS000000	200	10	1"1/2	554x1250	0.407	8
US300461CS000000	300	10	1"1/2	624x1370	0.596	6
US500461CS000000	500	10	1"1/2	790x1460	0.900	1
US750461CS000000*	750	10	1"1/2	786x1925	1.300	1
USN10H61CS000000*	1000	10	2"	945x1912	1.900	1
S3N15H61CS000000**	1500	10	2"	1150X2080	3.020	1
USN20H61CS000000*	2000	10	2"	1280x2080	3.720	1
S3N30H61CS000000**	3000	10	2"1/2 F	1250x2710	4.500	1

AVAILABLE WITH S/S FLANGE ON DEMAND BLUE COLOR UPON REQUEST

* Available not CE marked

** Not CE marked





WATER LINE HORIZONTAL/HIGH PRESSURE

- Horizontal multifunction water tanks
- Replaceable membrane
- Available with galvanised or painted flange
- Red color (blue colour available on demand)
- Pre-charge pressure 2 bar

-10 +9	9 °C			H	ORIZONTAL			
<		Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
INTERVAREM			L	bar	inch	mm	m ³	n.
A		S2H19361CS0BP000*	19	8	1"	300x418	0.031	63
TER		S2H20361CS0BP000*	20	10	1"	274x497	0.038	56
Z		US041361CS000000	40	10	1"	352x595	0.066	36
		US051361CS000000	50	10	1"	410x610	0.126	25
E E		US061361CS000000	60	10	1"	410x670	0.131	20
2	201 - 10 - 10 - 10 - 10 - 10 - 10 - 10 -	US081361CS000000	80	10	1"	479x637	0.170	20
κ Εν	Contraction of the local division of the loc	US101361CS000000	100	10	1"	485x756	0.200	15
MAXIVAREM		US151461CS000000	150	10	1"1/2	602x825	0.372	8
¥	10 10	US201461CS000000	200	10	1"1/2	602x1038	0.407	8
Σ		US301461CS000000	300	10	1"1/2	654x1188	0.596	6

AVAILABLE WITH S/S FLANGE ON DEMAND * 1.5 bar pre charge pressure Up to 40 lt connection ³/₄" upon request

JSVAREM -10 +99 °C			HIG	H PRESSURE			
	Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet
		L	bar	inch	mm	m ³	n.
	<u>CE marked</u>						
	S5008361CS000000	8	16	1"	200x320	0.015	144
	S5020361CS000000	20	16	1"	250x509	0.038	56
	S5050361CS000000	50	16	1"	379x759	0.128	15
4	S5080361CS000000	80	16	1"	450x789	0.170	15
	S5100361CS000000	100	16	1"	450x910	0.200	15
	S5200461CS000000	200	16	1"1/2	554x1250	0.407	8
	S5300461CS0CE000	300	14	1"1/2	624x1370	0.596	6
-	S5500461CS0CE000	500	12	1"1/2	790x1460	0.900	1
	<u>not CE marked</u>						
1	S5300461CS000000	300	16	1"1/2	624x1370	0.596	6
	S5500461CS000000	500	16	1"1/2	790x1460	0.900	1
•	S5750461CS000000	750	16	1"1/2	790x1925	1.300	1
15.4	S5N10H61CS000000	1000	16	2"	945x1912	1.900	1

AVAILABLE WITH S/S FLANGE ON DEMAND 25 bar upon request





WATER LINE S/STEEL - GALVANIZED

- Stainless steel tanks AISI304 with replaceable membrane
- Galvanized tanks with replaceable membrane
- Pre-charge pressure 2 bar

INOXVAREM LS CE -10 +99 °C



Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet			
	L	bar	inch	mm	m ³	n.			
	STAINLESS STEEL VERTICAL								
V2001860S4000000	1	8	1/2"	114x188	0.003				
V2002860S4000000	2	8	1/2"	135x225	0.005				
V2008260S4000000	8	8	3/4"	200x340	0.023				
V2020360S4000000	20	8	1"	260x492	0.040	56			
V2050360S4000000	50	8	1"	365x863	0.131	15			
V2100360S4000000	100	8	1"	480x925	0.240	15			
V2200460S4000000	200	8	1"1/2	540x1280	0.400	8			
V2300460S4000000	300	8	1"1/2	635x1385	0.600	6			
V2500460S4000000	500	8	1"1/2	780x1450	0.900	1			

INOXVAREM LS CE -10 +99 °C

	Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet			
		L	bar	inch	mm	m ³	n.			
	STAINLESS STEEL HORIZONTAL									
10	V2H20360S40BP000	20	8	1"	274x497	0.040	56			
and the second s	V2051360S4000000	50	8	1"	365x655	0.104	25			
	V2101360S4000000	100	8	1"	480x745	0.200	15			
100	V2201460S4000000	200	8	1"1/2	540x1095	0.400	8			

ZINCVAREM LS CE -10 +99 °C

Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/palle			
	L	bar	inch	mm	m ³	n.			
GALVANIZED VERTICAL									
SZ060361CS000000	60	10	1"	379x825	0.131	15			
SZ100361CS000000	100	10	1"	450x910	0.200	15			
SZ200461CS000000	200	10	1"1/2	554x1250	0.407	8			
SZ300461CS000000	300	10	1"1/2	624x1370	0.596	6			
SZ500461CS000000	500	10	1"1/2	790x1460	0.900	1			

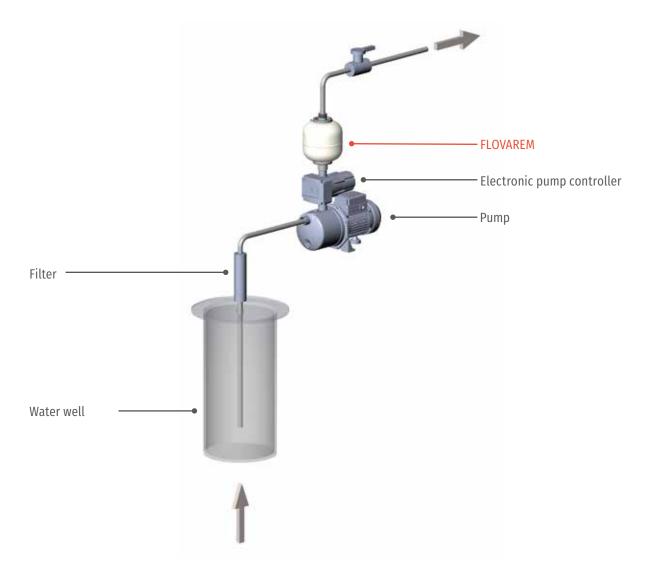


FLOVAREM

- Flow through tank
- Perforated through pipe
- Double hole membrane
- Male/female double inlet
- Max pressure 10 bar
- Precharge pressure 1.5 bar

FLOVAREM	10 +99 °C								
-		Standard Code	Capacity	Max. pressure	Connection	Dimensions	Packaging	Qty/pallet	
			L	bar	inch	mm	m ³	n.	
-		FOR ELECTRONIC PUMP CONTROLLER							
		FV003323CS000000	3	10	1"M - 1"F	170x265	0.008	-	
	.	FV008323CS000000	8	10	1"M - 1"F	230x385	1.008	-	

WATER LINE



HEAT EXCHANGERS C

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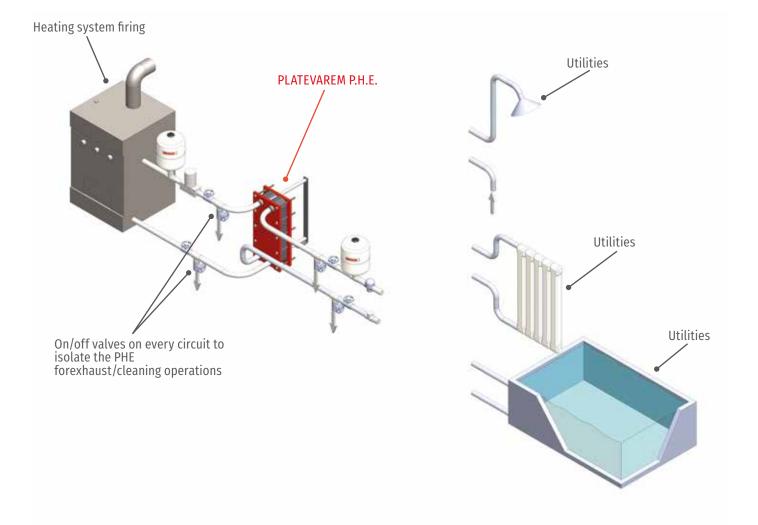
The Platevarem plate heat exchangers offer

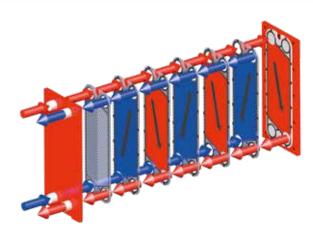
high efficiency levels on thermal exchange between fluids. Platevarem exchangers are formed by corrugated plates branched by gaskets and fastened by two frames.





SCHEME OF A SYSTEM WITH PLATE HEAT EXCHANGER









	PLATEVAREM SMALL T1	
Part	10 bar	
	Number of plates	Standard Code
	7	T10070A111000000
	9	T10090A111000000
	11	T10110A111000000
	13	T10130A111000000
	15	T10150A111000000
	17	T10170A111000000
	25	T10250A111000000
AISI 316 Stainless steel plates	27	T10270A111000000
Stainless steel socket	29	T10290A111000000
Plates min. 7 – max. 35	31	T10310A111000000
	33	T10330A111000000
	35	T10350A111000000
Frame		T10000A10000000
Plate with g	asket	T1001XX10000000
Gasket		G1000XX10000000

	WÄRMETAUSCHER N	AODELL MEDIUM T2		
Part		10 bar	16 bar	
	Number of plates	Standard Code	Standard Code	
	9	T20093A111000000	T20093B111000000	
	11	T20113A111000000	T20113B111000000	
	13	T20133A111000000	T20133B111000000	
	15	T20153A111000000	T20153B111000000	
	17	T20173A111000000	T20173B111000000	
	19	T20193A111000000	T20193B111000000	
	21	T20213A111000000	T20213B111000000	
e) = = ==	23	T20233A111000000	T20233B111000000	
	25	T20253A111000000	T20253B111000000 T20273B111000000 T20293B111000000	
	27	T20273A111000000		
	29	T20293A111000000		
			••	
			**	
	49	T20493A111000000	T20493B111000000	
	51	T20513A111000000	T20513B111000000	
	53	T20533A111000000	T20533B111000000	
	55	T20553A111000000	T20553B111000000	
AISI 316 Stainless steel plates Stainless steel socket	57	T20573A111000000	T20573B111000000	
Plates min. 9 – max. 65	59	T20593A111000000	T20593B111000000	
	61	T20613A111000000	T20613B111000000	
	63	T20633A111000000	T20633B111000000	
	65	T20653A111000000	T20653B111000000	
Frame		T20003A10000000	T20003B10000000	
Plate with ga	sket	T2001XX10000000	T2001XX10000000	
Gasket		G2000XX10000000	G2000XX10000000	





PLATEVAREM SLIM TS							
Part		10 bar	16 bar				
	Number of plates	Standard Code	Standard Code				
	9	TS0093A111000000	TS0093B111000000				
AA 851-	11	TS0113A111000000	TS0113B111000000				
	13	TS0133A111000000	TS0133B111000000				
	15	TS0153A111000000	TS0153B111000000				
	17	TS0173A111000000	TS0173B111000000				
	19	TS0193A111000000	TS0193B111000000 TS0213B111000000 TS0233B111000000				
	21	TS0213A111000000					
	23	TS0233A111000000					
	53	TS0533A111000000	TS0533B111000000				
	55	TS0553A111000000	TS0553B111000000				
	57	TS0573A111000000	TS0573B111000000				
AISI 316 Stainless steel plates	59	TS0593A111000000	TS0593B111000000				
Stainless steel socket	61	TS0613A111000000	TS0613B111000000				
Plates min. 9 – max. 65	63	TS0633A111000000	TS0633B111000000				
	65	TS0653A111000000	TS0653B111000000				
Frame		TS0003A10000000	TS0003B10000000				
Plate with g	asket	TS001XX10000000	TS001XX100000000				
Gasket		GS000XX10000000	GS000XX10000000				

	PLATEVARE	EM LARGE T3		
Part		10 bar	16 bar	
	Number of plates	Standard Code	Standard Code	
	9	T3009HA111000000	T3009HB111000000	
	11	T3011HA111000000	T3011HB111000000	
	13	T3013HA111000000	T3013HB111000000	
	15	T3015HA111000000	T3015HB111000000	
	17	T3017HA111000000	T3017HB111000000	
	19	T3019HA111000000	T3019HB111000000	
	21	T3021HA111000000	T3021HB111000000	
	23	T3023HA111000000	T3023HB111000000	
			••	
			••	
			••	
	89	T3089HA111000000	T3089HB111000000	
	91	T3091HA111000000	T3091HB111000000	
	93	T3093HA111000000	T3093HB111000000	
AISI 316 Stainless steel plates	95	T3095HA111000000	T3095HB111000000	
Stainless steel socket	97	T3097HA111000000	T3097HB111000000	
Plates min. 9 – max. 101	99	T3099HA111000000	T3099HB111000000	
	101	T3101HA111000000	T3101HB111000000	
Frame		T3000HA10000000	T3000HB100000000	
Plate with g	asket	T3001XX10000000	T3001XX10000000	
Gasket		G3000XX10000000	G3000XX10000000	





	PLATEVAREM EXTRALARGE T4			
Part		16 bar		
	Number of plates	Standard Code		
	25	T4025LB111000000		
	27	T4027LB111000000		
	29	T4029LB111000000		
	31	T4031LB111000000		
	33	T4033LB111000000		
	35	T4035LB111000000		
	37	T4037LB111000000		
	39	T4039LB111000000		
	41	T4041LB111000000		
	43	T4043LB111000000		
	45	T4045LB111000000		
	47	T4047LB111000000		
	49	T4049LB111000000		
	51	T4051LB111000000		
	53	T4053LB111000000		
	115	T4115LB111000000		
	117	T4117LB111000000		
	119	T4119LB111000000		
	121	T4121LB111000000		
	123	T4123LB111000000		
	125	T4125LB111000000		
	127	T4127LB111000000		
	129	T4129LB111000000		
	131	T4131LB111000000		
AISI 316 Stainless steel plates	133	T4133LB111000000		
Stainless steel socket	135	T4135LB111000000		
Plates min. 15 – max. 145	137	T4137LB111000000		
	139	T4139LB111000000		
	141	T4141LB111000000		
	143	T4143LB111000000		
	145	T4145LB111000000		
Frame		T4000LB10000000		
Plate with gas	ket	T4001XX10000000		
Gasket		G4000XX10000000		





	PLATES WITH GASKET								
Model	Standard Code	DESCRIPTION OF THE PLATE							
	T1 MAI XX10000000	AISI 316 EPDM gasket First Plate SMALL (A)							
T4 CMALL	T1 MBI XX10000000	AISI 316 EPDM gasket Left Plate SMALL (B)							
T1 - SMALL	T1 MCI XX10000000	AISI 316 EPDM gasket Right Plate SMALL (C)							
	T1 MDI XX10000000	AISI 316 EPDM gasket End Plate SMALL (D)							
	T2 MAI XX10000000	AISI 316 EPDM gasket First Plate MEDIUM (A)							
	T2 MBI XX10000000	AISI 316 EPDM gasket Left Plate MEDIUM (B)							
T2 - MEDIUM	T2 MCI XX10000000	AISI 316 EPDM gasket Right Plate MEDIUM (C)							
	T2 MDI XX10000000	AISI 316 EPDM gasket End Plate MEDIUM (D)							
	TS MAI XX10000000	AISI 316 EPDM gasket First Plate SLIM (A)							
	TS MBI XX10000000	AISI 316 EPDM gasket Left Plate SLIM (B)							
TS - SLIM	TS MCI XX10000000	AISI 316 EPDM gasket Right Plate SLIM (C)							
	TS MDI XX10000000	AISI 316 EPDM gasket End Plate SLIM (D)							
	T3 MAI XX10000000	AISI 316 EPDM gasket First Plate LARGE (A)							
	T3 MBI XX10000000	AISI 316 EPDM gasket Left Plate LARGE (B)							
T3 - LARGE	T3 MCI XX10000000	AISI 316 EPDM gasket Right Plate LARGE (C)							
	T3 MDI XX10000000	AISI 316 EPDM gasket End Plate LARGE (D)							
	T4 MAI XX10000000	AISI 316 EPDM gasket First Plate EXTRALARGE (A)							
	T4 MBI XX10000000	AISI 316 EPDM gasket Left Plate EXTRALARGE (B)							
T4 - EXTRALARGE	T4 MCI XX10000000	AISI 316 EPDM gasket Right Plate EXTRALARGE (C)							
	T4 MDI XX10000000	AISI 316 EPDM gasket End Plate EXTRALARGE (D)							

				TECH	INICAL FEA	TURES				
	OBJECT / MO	DEL	SMALL	MED	NUM	SL	IM	LA	RGE	EXTRA LARGE
		u.m.	10 bar	10 bar	16 bar	10 bar	16 bar	10 bar	16 bar	16 bar
					DIMENSIO	VS				
	L	mm	80 - 115	180	180	180	180	350	350	490
	Н	mm	208	475	475	767	767	750	750	1040
P	S	mm	10	15	20	15	20	25	30	30
	С	mm	50	65	65	65	65	145	145	230
	D	mm	178	370	370	655	655	605	605	730
0/	A (x plate nr)	mm	2.5	3.1	3.1	3.1	3.1	3.5	3.5	2.9
		PLATES								
	Surface	cm ²	110	340	340	630	630	1300	1300	2200
	Thickness	mm	0.5	0.6	0.6	0.6	0.6	0.6	0.6	0.6
					TIE RODS	5				
9	Diameter	mm	10	14	14	14	14	16	16	20
0	Maximum lenght	mm	170	500	500	500	500	1000	1000	1000
				C	ARRYING B	ARS				
and an an a state of the state	Diameter	mm	13	16	16	16	16	32	32	35
\mathbf{Q}	Maximum lenght	mm	170	500	500	500	500	500	500	1000
C D					SOCKETS					
	Diameter	M/F	1/2 F	1' ¼ M	1' ¼ M	1' ¼ M	1' ¼ M	2 M	2 M	4 M
	Lenght	mm	0	40	40	40	40	40	40	90
<u>~~~~</u>					WEIGHT					
A A	AISI 316 Plate	g	85	260	260	415	415	745	745	1300
A	Frame	Kg	3.5	22	27	32	42	103	124	250
	TEST PRESSURE	bar	15	15	24	15	24	15	24	24
			N	AXIMUM V	VORKING T	EMPERAT	URE			
	With EPDM gasket	°C	150	150	150	150	150	150	150	150

MATERIALS: Plates: stainless steel AISI 316; gaskets: EPDM (NBR upon request); frame: steel coated with epoxy polyester; tie rod: galvanized carbon steel; sockets: SMALL galvanized carbon steel, MEDIUM, SLIM, LARGE, EXTRALARGE stainless steel AISI 304





- Application
- Boiler power
- Primary circuit inlet
- Secondary circuit outlet

T1

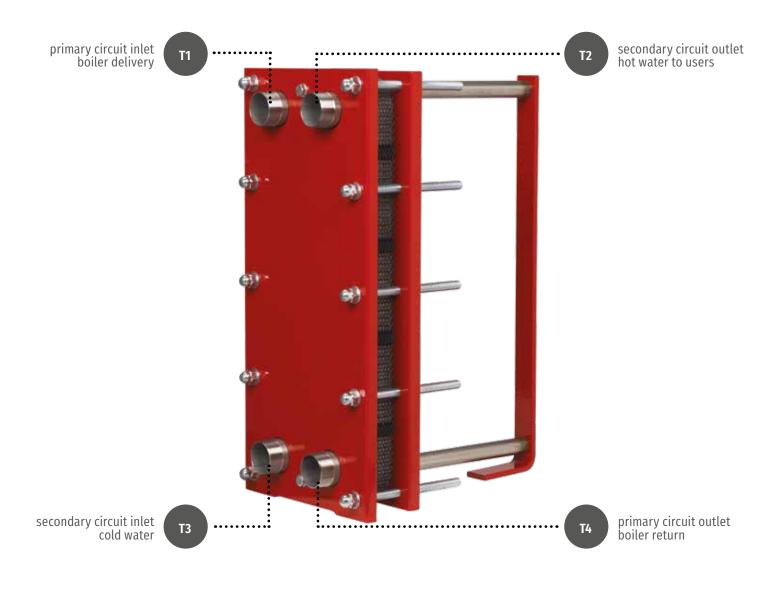
T2

T3

T4

- Secondary circuit inlet
- Primary circuit outlet
- Primary flow
- Secondary flow
- Primary pressure drop
- Secondary pressure drop

Kcal/H o Kw	
°C	
°C	
°C	
°C	
Litre/Hour	
Litre/Hour	
m.c.a.	
m.c.a.	









		Tank model							
	Tank capacity	INTERVAREM LS MAXIVAREM LS PLUSVAREM INOXVAREM	MAXIVAREM LR	SOLARVAREM	IDROVAREM MAXIVAREM LC	ULTRAVAREM			
		Item	Item	Item	Item	Item			
	5	MB008S2P00000000		MB008S6S00000000					
	8	MB008S2P00000000		MB008S6S0000000					
	12	MB012S2P00000000		MB012S6S00000000					
S	19	MB019S2P00000000		MB019S6S00000000	MB024S8P00000000				
	20	MB019S2P00000000				MB020S7P0000000			
	20 Plusvarem + Inoxvarem	MB020S2P00000000							
	24	MB019S2P00000000			MB024S8P00000000	MB019S7P0000000			
	25	MB019S2P00000000		MB019S6S00000000					
	40	MB040S2P00000000		MB040S6S0000000					
de.	50	MB060S2P00000000	MB050S4H00000000	MB060S6S0000000					
	60	MB060S2P00000000	MB060S4H00000000	MB060S6S0000000	MB060S8P00000000	MB060S7P0000000			
	80	MB080S2P00000000	MB080S4H00000000	MB080S6S0000000	MB080S8P00000000				
-	100	MB080F2P00000000	MB080S4H00000000	MB080S6S0000000	MB080S8P00000000	MB080F7P0000000			
<u>^</u>	100 sp. PA + Inoxvarem	MB080S2P00000000							
	150	MB150F2P00000000	MB150S4H00000000	MB150S6S00000000	MB150S8P00000000				
	200	MB200F2P00000000	MB150S4H00000000	MB200S6S0000000	MB200S8P00000000				
	250		MB200S4H00000000		MB200S8P00000000				
	300	MB300F2P00000000	MB200S4H00000000	MB300S6S0000000	MB300S8P00000000				
	400		MB300S4H00000000		MB300S8P00000000				
	500	MB500F2P00000000	MB500S4H00000000	MB500S6S00000000					
	700		MB500S4H00000000						
	750	MBN10F2P00000000							
	1000	MBN10F2P00000000	MBN10F2P00000002						
	1500	MBN10F2P00000000							
	2000	MBN10F2P00000000							
	3000	MBN30S2P00000000							

Spare membranes

The membranes for Solarvarem can resist up to 130° for short periods with solutions of water and glycol.





			SPARE PA	ARTS			
	MODEL	TANK MODEL	CONNECTOR	GALVANIZED STEEL	COATED STEEL	STAINLESS STEEL AISI 304	STAINLESS STEEL AISI 316
Coverflange		5-12 lt.	3/4"	SPCFL512ZN200000	-	SPCFL512S4200000	-
		5-12 lt.	1" S	PCFL512ZN300000	-	SPCFL512S4300000	-
		19-100 lt.	3/4"	SPCFL191ZN200H28	-	SPCFL191S4200000	-
		19-100 lt.	1"	SPCFL191ZN300000	-	SPCFL191S4300000	SPCFL191S6300000
		150-200-300 lt.	1" 1/2	SPCFL230ZN4V0000	-	SPCFL230S4400000	SPCFL230S6400000
		500-750 lt.	1" 1/2	-	SPCFL575VE400000	-	-
		1000-2000 lt.	2"	-	SPCFLN12VEHE0000	-	-
		500 lt. Plusvarem	1" 1/2	-	SPCFL575VE4P0000	-	-
		750 lt. Plusv/CE	1" 1/2	-	SPCFL750VE4P0000	-	-
		1000 lt. Plusv/CE + 2000	2"	-	SPCFLN12VEHC0000	-	-
Flange disk		500-750 lt	1/2"	-	-	SPCFL575S4400000	SPCFL575S6400000
		1000-2000 lt.	2"	-	-	SPCFLN12S4HC0000	SPCFLN12S6HC0000
Coated disk coverflange		500 lt	1/2"	-	SPDIS575VE000000	-	-
	-	750 lt	1/2"	-	SPDIS750VE000000		
		1000-2000 lt.	2"	-	SPDISN12VE0C0000	-	-
Diffuser tube coverflange		150-200 lt. Maxivarem	1" 1/2	SPCFL152ZN400000	-	SPCFL152S44C0000	-
		250-300-400 lt. Maxivarem	1" 1/2	SPCFL254ZN400000	-	SPCFL230S44R0000	-
		500-600-700 lt. Maxivarem	1" 1/2	SPCFL500VE400000	-	-	-
Top flange	• 0 🕥 🗳	100 lt.	1/2"	SPATT100ZN000000	-	SPATT100S4000000	SPATT100S6000000
		150-300 lt.	1/2"	SPATT153ZN0H0000	-	SPATT153S40H0000	SPATT153S6000000
		500-750-1000- 1500 lt.	1/2"	SPATT515ZN000000	-	SPATT510S4000000	SPATT752S6000000
Membr. upper connect.	+0	2000 lt.	1/2"	SPATTN20VE000000	-	SPATTN20S4000000	-
1/2" nut with gasket	۲	100-2000 lt.	2"	SPTAP120ZN000000	-	SPTAP120S4000000	-





		ACCESSORIES	
MO	DEL	DESCRIPTION Minimum Q.ty	ITEM
Precharge valve		20-24-40-50 lt (21 mm)	ACVALH21PR000000
	-	5-8-12-20 HP - 60 - 80 (27,5 mm)	ACVALH27PR000000
	-	100 - 750 lt	ACVAL200PR000000
		1000 ÷ 2000 lt	ACVALN10PR000000
-way connector		Lenght 72 mm	ACFIT5VI00H72000
		Lenght 82 mm	ACFIT5VI00H82000
		Lenght 92 mm	ACFIT5VI00H92000
ressure gauge		0-6 bar Ø 50 − ¼" rear	ACMAND50PT006000
		0-6 bar Ø 50 – ¼" radial	ACMAND50RD006000
		0-10 bar Ø 50 - ¼" radial	ACMAND50RD010000
/alve + pressure gauge kit for Aaxivarem LS	.	Pressure gauge 0-16 bar CE + safety valve 9 bar CE 5 pcs/box	ACVALD50KT016000
low valve		Flow-valve for 60-80-100 L FW	ACFWV0600000000
		Flow-valve for 100-200-300-500-750 L FW	ACFWV1500000000
ressure switch		V/M5 VAREM – Monophase 10 pcs/box	ACPSWVM5MN000000
		V/PM5 ITALTECNICA – Monophase 10 pcs/box	ACPSWPM5MN000000
	100	V/PT5 ITALTECNICA – Three-phase 10 pcs/box	ACPSWPT5TR000000
	G.	V/PM12 ITALTECNICA – Monophase 10 pcs/box	ACPSWM12MN000000
		V/PT12 ITALTECNICA – Three-phase 10 pcs/box	ACPSWT12TR000000
lexible hose	/	Length 60 cm, allow M-F, 1" GAS	ACFLX003MF060000
		Length 80 cm, allow M-F, 1" GAS	ACFLX003MF080000
	6	Length 100 cm, allow M-F, 1" GAS	ACFLX003MF100000
alve cap		Black	ACCAP519NE000000
		Blue	ACCAP024BL000000
		20/40-100 lt. black	ACCAP100NE000000
late for Extravarem LR/LC		capacity 2-40 lts	ACBRK2400000000
		capacity 5-40 lts	ACBRK54000WLM000
		capacity 5-40 lts	ACBRK54000WLM002
	**	capacity 25-40 lts	ACBRK25400000000



SALES CONDITIONS

Introduction

Our sales are subject only to the conditions specified in our Order Confirmation and annul any printed or verbal clauses in the purchaser's order or correspondence. All orders sent to Varem S.p.A. imply acceptance and observance by the purchaser of the hereunder General Sales Conditions.

1. Orders and delivery terms

The sales contracts are understood to be always carried out at any one of the Varem's plants, regardless of where the order has been accepted. Orders placed by the purchaser or by any other type of intermediary are always subject to approval by Varem. Said approval is given when the Order Confirmation is sent. Upon receipt of the Order Confirmation, the purchaser is required to check all the data given and to immediately communicate any discrepancies with respect to the order placed. The text of our Order Confirmation will prevail in any case over any other offers or orders and is considered accepted to all effects if no complaints are received from the purchaser within a maximum of 3 days from the confirmation date. A tolerance of ± 10% with respect to the overall quantity ordered is permitted in the fulfilment of the order, unless an agreement has been reached and is quoted in our Order Confirmation, without this giving rise to price variations.

2. Shipment of goods

Shipments are normally carried out by Varem S.p.A. in accordance with the procedures specified in the Order Confirmation. If the purchaser withdraws the goods, said purchaser is to withdraw the goods from our warehouses on the date they are made available from our services. Once 3 days have passed from the date of communication of the goods being ready for delivery without the purchaser withdrawing the orders, Varem S.p.A. is entitled to deliver the goods, charging

the purchaser with transport costs. Prior to sending a vehicle for the withdrawal of the goods, the purchaser is obliged to agree with the Varem S.p.A. Dispatching Department on the time and place of loading.

3. Transfer of ownership and risks

Unless agreed differently, with said agreement written on the Order Confirmation, ownership of the goods is transferred to the purchaser only and exclusively at the time of loading onto the carrier. Consequently the goods travel at the purchasers risk. Any problems arising from damage during transport and/or delays of any kind cannot be attributed to Varem S.p.A. Any reservations and/or complaints connected with transport must be made by the purchaser to the carrier (as Varem S.p.A. is not responsible for whatever happens to the order once it leaves its premises).

4. Packing

Varem S.p.A. will provide for packing according to its experience and methods normally adopted. The use of special packing or exclusion of such must be explicitly requested by the purchaser at the time of the order and will be subject to negotiation with regards to cost. **5. Delivery terms**

The preparation, shipment and/or delivery times resulting from our Order Confirmation are only a guide and are not firm. The purchaser will decline the right to claim compensation for damages or termination, full or partial, of the contract. In all cases of lack of materials, electricity, machinery breakdown, interruptions in transport services, staff agitation, public calamities, etc., Varem S.p.A. is exempt from all responsibilities for failure or delayed delivery.

6. Payment conditions

Payment of our goods must be made net of all expenses, discounts and taxes in the terms agreed and given in our Order Confirmation. The place of payment, as well as the issue of bills of exchange and receipts, are to all effects the domicile of Varem S.p.A.. Failure or delayed payment of our invoices will not only lead to interest charges, but will also lead to the advance payment of remaining invoices and to the suspension or cancellation of the performance of the other contracts in progress without the purchaser having the right to claim compensation or indemnity.

7. Prices

The prices agreed or given in the sales confirmations are net of any charges and, if not otherwise specified, are ex-works Varem S.p.A.. Any variations in costs, particularly of raw materials and labour, substantially affecting the price of product, which occur during the fulfilment of the contract, will authorize Varem S.p.A. to revise prices in proportion to the increase. Varem S.p.A. also has the right to revise prices when the delivery term is extended by the purchaser beyond the date already established by Varem S.p.A..

8. Complaints

Complaints concerning quality or quantity, or goods not corresponding to our Order Confirmation, must be forwarded upon receipt of the goods, specifying the differences found in the transport document, and subsequently confirmed by registered letter within 7 days from receipt. If the complaint is promptly and properly forwarded, and considered to be founded after inspection by our technicians, Varem S.p.A.'s obligations are confined to replacement or integration of the goods at the same place of delivery of the original supply after return of the mistaken goods; except for all rights on the part of the purchaser to demand termination of the contract. Complaints and protects do not give the purchaser the right to suspend payment of the invoice for the goods in question.

9. Warranty

A credit note will be issued for all tanks made in the two years prior to the current and that have been accepted as defective by Varem S.p.A. The warranty does not apply if the defect is due to use of the tank other than those specified in the authorized price list / catalos or if the indicated maximum pressure and/or temperature values have been exceeded. All faulty tanks must be returned to Varem S.p.A., Limena at the expense of the sender. Return shipment is made free of charge to Varem S.p.A. wholesaler. No extra cost will be acknowled-ged for faulty tanks (assembly – disassembly – transport – labour – etc.) besides the cost of the non-conforming product. We reserve the right to carry out, without advance warning, all the changes that in our judgment represent an improvement of the product. Tolerance of the precharge is ±0.2 bar of the specified value for the first 6 months from the date of production.

10. Jurisdiction

The Court of Padua will be exclusively empowered to settle any disputes arising from the sales of contracts concluded by Varem S.p.A.. **11.** Pressure tanks are subject to different norms and regulations in the countries where they are installed. The purchaser is responsible for respecting such norms and for using the proper models. Varem S.p.A. totally declines any responsibility from any case where a tank has been mistakenly used. Varem S.p.A. is not responsible for any typographical or translation errors.









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Limena plant - Headquarters

via del Santo 207, I-35010 Limena (PD) - Italy 45° 27' 43.93" N, 11° 15' 12.44" E

Bovolenta plant - registred office via Sabbioni 2, I-35024 Bovolenta (PD) - Italy 45° 16' 02.49" N, 11° 55' 51.49" E