

Item		Unit	M618	M818
Table size (WxL)		mm	150X450 (6"X18")	200X450 (8"X18")
Grinding size (WxL)		mm	160X470	220X470
Max. distance from table to spindle center		mm	450	450
Magnetic chuck size (Optional accessory)		mm	150X400	200X400
Stroke of table left and right motion		mm	500	500
Stroke of table cross motion		mm	185	240
Feed of elevating hand wheel	Div.	mm	0.005	0.005
	Rev.	mm	1	1
Grinding wheel size		mm	200X13X31.75	200X13X31.75
Spindle speed		r/min	2850 (50Hz)/3450 (60Hz)	2850 (50Hz)/3450 (60Hz)
Main motor power		kW	1.1	1.1
Machine weight		kg	750	900
Packing size		mm	1350X1100X1950	1400X1100X1950