

Model		ZKA2102×2		ZKA2103×2
Work capacity	Drilling hole diameter	Φ3-Φ20		Φ3-Φ30
	Max drilling depth	500		
Spindle	Spindle head number	2		2
	Distance between spindle	180 or 250		180 or 250
	Max rotation speed(stepless,r/min)	7000		
	Main motor power(kw)	4×2		5.5×2
X axis	Travel (mm)	650		650
	Rapid moving speed	3		
	Motor torque(Nm)	10		
Yaxis	Travel	300		
	Rapid moving speed	3		
	Motor torque(Nm)	27		
Z axis	Feed range	10-500(mm/min)		
	Rapid moving speed	5		
	Motor torque(Nm)	10		
Work bench	Size (Z-X)	600×830	600×1100	600×830
	Bearing weight(about, t)	1t		
	T type slot size(mm)	18		
Coolant system	Max pressure (Mpa)	10		
	Max flow(L/min)	100	200	150
Drilling hole accuracy	hole diameter accuracy	IT7-IT11		
	Roughness	Ra 0.4-3.2um		
	Hole center line deflection (long:diameters100:1)	≤1mm/1000mm		
	Hole straightness accuracy	≤0.05mm/100mm((long:diameters100:1)		