

Technical specifications	HMS25	HMS35	HMS50
Honing diameter range	Φ20 ~ Φ250	Φ20 ~ Φ350	Φ80 ~ Φ500
Maximum honing depth	8000	8000	8000
Diameter range of clamping workpiece	Φ25 ~ Φ350	Φ20 ~ Φ450	Φ80 ~ Φ600
Spindle speed range	10 ~ 250r/min	10 ~ 250r/min	30 ~ 200r/min
Reciprocating speed range	3-20m/min	3-20m/min	3-20m/min
Motor power of grinding rod box	7.5kW(frequency motor)	11kW(frequency motor)	15kW(frequency motor)
Hydraulic system oil pump flow	12.5L/min	12.5L/min	12.5L/min
Rated working pressure of hydraulic system	4MPa	4MPa	4MPa
Cooling pump flow	50L/min	100L/min	150L/min
Cooling tank volume	600L	950L	950L
Hydraulic system motor power	1.1kW	1.1kW	1.1kW
Cooling pump motor power	2.2kW	2.2Kw(2 groups)	2.2kW(2 groups)
Reciprocating motor power	5.5kW	7.5kW	7.5kW