

Item Name	Technical Data	
	2MK2135	2MK2150
Range of honing diameter	φ80-φ350mm	φ100-φ500mm
Max honing depth	12000mm	
Speed range of spindle	10-200r/min(STEPLESS)	
Workpiece clamped diameter range	φ100~φ500mm	φ150~φ650mm
Range of carriage rapid-moving speed	5~18m/min(STEPLESS)	
Flow of coolant pump	200L/min	
Max pressure of honing head expanding system	4MPa	
Main motor of honing box	15kW(A.C spindle motor)	
Motor of honing box reciprocating speed	70Nm (A.C spindle motor)	
Motor power of honing head expanding system	1.5kW	
Motor power of refrigeration pump	2.2kW	